

SAFETY DATA SHEET

in accordance with 29 CFR 1910.1200, WHMIS 2015 and Safe Work Australia

Revision date: 1 December 2022 Date of previous issue: 9 November 2017 SDS No. 231A-15

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

ARC 791 (Part A) (GY)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: ARC Polymer Composite. Repairs damage caused by impact, abrasion or erosion.

Uses advised against: No data available

Reason why uses advised against: Not applicable 1.3. Details of the supplier of the safety data sheet

Company: Supplier:

A.W. CHESTERTON COMPANY

860 Salem Street

Groveland, MA 01834-1507, USA

Tel. +1 978-469-6446 Fax: +1 978-469-6785

(Mon. - Fri. 8:30 - 5:00 PM EST) SDS requests: www.chesterton.com

E-mail (SDS questions): ProductSDSs@chesterton.com

E-mail: customer.service@chesterton.com

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive, Unit 105, Burlington, Ontario L7L 4X8 – Tel. 905-335-5055

1.4. Emergency telephone number

24 hours per day, 7 days per week Call Infotrac: 1-800-535-5053

Outside N. America: +1 352-323-3500 (collect) NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to 29 CFR 1910.1200 / WHMIS 2015 / GHS

Skin irritation, Category 2, H315 Eye irritation, Category 2, H319 Skin sensitization, Category 1, H317

Germ cell mutagenicity. Category 2. H341

Hazardous to the aquatic environment, Chronic, Category 2, H411

2.1.2. Australian statement of hazardous nature

Hazardous according to criteria of Safe Work Australia.

2.1.3. Additional information

For full text of H-statements: see SECTIONS 2.2 and 16.

2.2. Label elements

Labeling according to 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms:



Signal word: Warning

Product: ARC 791 (Part A) (GY)

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Hazard statements: H315 Causes skin irritation. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction. H341 Suspected of causing genetic defects. H411 Toxic to aquatic life with long lasting effects. **Precautionary statements:** P201 Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. P202 P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves and eye/face protection. P302/352 IF ON SKIN: Wash with plenty of soap and water. P305/351/338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308/313 IF exposed or concerned: Get medical advice/attention. P362/364 Take off contaminated clothing and wash it before reuse. P391 Collect spillage. P405 Store locked up. P501 Dispose of contents/container to an approved waste disposal plant. Supplemental information: None

2.3. Other hazards

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The safety and health hazards are detailed separately by part. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

| 3.2. Mixtures | | | |
|--|---------|-------------|--|
| Hazardous Ingredients ¹ | % Wt. | CAS No. | GHS Classification |
| Epoxy resin (number average molecular weight <= 700) | 70 - 80 | 1675-54-3 * | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 |
| 2,3-Epoxypropyl o-tolyl ether | 15 - 25 | 2210-79-9 | Skin Irrit. 2, H315 Skin Sens. 1, H317 Muta. 2, H341 Aquatic Chronic 2, H411 |
| Other ingredients: | | | |
| Titanium dioxide | 3 - 5 | 13463-67-7 | Not classified ** |
| | | | |

^{*} Alternative CAS No: 25068-38-6.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Remove to fresh air. If not breathing, administer artificial respiration. Contact physician.

Skin contact: Remove contaminated clothing. Wash skin with soap and water. Wash clothing before reuse. Contact physician if

irritation persists.

Eye contact: Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.

Ingestion: Do not induce vomiting. Contact physician immediately.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. Avoid contact with

the product while providing aid to the victim. See section 8.2.2 for recommendations on personal

protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Moderate eye and skin irritant. May cause skin sensitization (possible rash, hives). Inhalation may cause irritation to nose, throat and respiratory tract.

^{**} Substance with a workplace exposure limit. Contains less than 1 % of particles with aerodynamic diameter ≤ 10 μm. For full text of H-statements: see SECTIONS 2.2 and 16.

¹ Classified according to: 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F), WHMIS 2015, Safe Work Australia. GHS

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4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Carbon dioxide, dry chemical, foam or water fog

Unsuitable extinguishing media: None known

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products: Thermal decomposition may produce Carbon Monoxide, Carbon Dioxide, aldehydes and

other toxic fumes.

Other hazards: None known 5.3. Advice for firefighters

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Australian HAZCHEM Emergency Action Code: 2 Z

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid all direct contact. Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Contain spill to a small area. Scoop up and transfer to a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid all direct contact. Utilize exposure controls and personal protection as specified in Section 8. Wash thoroughly after handling. Remove contaminated clothing. Wash clothing before reuse. Contaminated leather including shoes cannot be decontaminated and should be discarded. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limit values

| Ingredients | OSHA | PEL1 | ACGI | H TLV ² | AUSTR | ALIA ES ³ |
|--|---------|-------|------|--------------------|-------|----------------------|
| | ppm | mg/m³ | ppm | mg/m³ | ppm | mg/m³ |
| Epoxy resin (number average molecular weight <= 700) | N/A | N/A | N/A | N/A | N/A | N/A |
| 2,3-Epoxypropyl o-tolyl ether | N/A | N/A | N/A | N/A | N/A | N/A |
| Titanium dioxide | (total) | 15 | N/A | 10 | N/A | 10 |

Biological limit values

No biological exposure limits noted for the ingredient(s).

¹ United States Occupational Health & Safety Administration permissible exposure limits

² American Conference of Governmental Industrial Hygienists threshold limit values

³ Safe Work Australia, Workplace Exposure Standards for Airborne Contaminants

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Date: 1 December 2022 8.2. Exposure controls

8.2.1. Engineering measures

If exposure limits are exceeded, provide adequate ventilation. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. If exposure limits are exceeded, use an approved particulate dust respirator.

Protective gloves: Chemical resistant gloves (e.g., nitrile rubber, butyl rubber, neoprene, PVC)

Eye and face protection: Safety goggles.

Other: Impervious clothing as necessary to prevent skin contact.

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

viscous liquid not applicable Physical state pН Colour Kinematic viscosity 2288 cSt @ 25°C gray Odour sweet odor Solubility in water insoluble Odour threshold not determined Partition coefficient not applicable

n-octanol/water (log value)

Boiling point or rangenot determinedVapour pressure @ 20°Cnot determinedMelting point/freezing pointnot determinedDensity and/or relative density1.14-1.18 kg/l% Volatile (by volume)Weight per volume9.5-9.8 lbs/gal.

Flammability no data available Vapour density (air=1) > 1
Lower/upper flammability or not applicable Rate of evaporation (ether=1) < 1

explosion limits

Flash point 143°C (290°F) % Aromatics by weight 0%

MethodPM Closed CupParticle characteristicsnot applicableAutoignition temperaturenot applicableExplosive propertiesnot determinedDecomposition temperaturenot determinedOxidising propertiesnot determined

9.2. Other information

None

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

None

10.5. Incompatible materials

Strong acids/bases and strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition products

Carbon Monoxide, Carbon Dioxide, aldehydes and other toxic fumes.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Primary route of exposure Inhalation, skin and eye contact. Personnel with pre-existing skin or lung allergies may be

under normal use: aggravated by exposure.

Acute toxicity -

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Oral:

Based on available data on components, the classification criteria are not met. Ingestion may result in mouth, throat and gastrointestinal irritation, nausea, vomiting and diarrhea.

| Substance | Test | Result |
|-------------------------------|-----------|--------------|
| Epoxy resin (number average | LD50, rat | 11,400 mg/kg |
| molecular weight <= 700) | | |
| 2,3-Epoxypropyl o-tolyl ether | LD50, rat | 5,800 mg/kg |

Dermal:

| Substance | Test | Result |
|---------------------------------------|-------------------------|---------------|
| Epoxy resin (number average molecular | LD50, rabbit | > 2,000 mg/kg |
| weight <= 700) | | |
| 2,3-Epoxypropyl o-tolyl ether | LD50, rabbit (OECD 402) | > 2,000 mg/kg |

Inhalation:

Inhalation may cause irritation to nose, throat and respiratory tract.

| Substance | Test | Result |
|---------------------------------------|----------------------------|-----------------------|
| Epoxy resin (number average molecular | LC50, rat, 5-8 h | No mortality at vapor |
| weight <= 700) | | saturation level |
| 2,3-Epoxypropyl o-tolyl ether | LC50 inhalation, rat, 4 h, | 1,220 ppm |

Skin corrosion/irritation:

Causes skin irritation.

| Substance | Test | Result |
|--|-----------------------------------|---------------------|
| Epoxy resin (number average molecular weight <= 700) | Skin irritation, rabbit | Moderate irritation |
| 2,3-Epoxypropyl o-tolyl ether | Skin irritation, human experience | Severe irritation |

Serious eye damage/ irritation:

Causes serious eye irritation.

| Substance | Test | Result |
|---------------------------------------|------------------------|---------------------|
| Epoxy resin (number average molecular | Eye irritation, rabbit | Mild irritation / |
| weight <= 700) | - | Moderate irritation |

Respiratory or skin sensitisation:

May cause skin sensitization as evidenced by rashes or hives.

| Substance | Test | Result |
|---------------------------------------|---------------------|-------------|
| Epoxy resin (number average molecular | Skin sensitization, | Sensitizing |
| weight <= 700) | guinea pig | |
| 2,3-Epoxypropyl o-tolyl ether | Skin sensitization, | Sensitizing |
| | human experience | |

Germ cell mutagenicity:

2,3-Epoxypropyl o-tolyl ether is mutagenic (changes in genetic systems) in some laboratory tests. Epoxy resin (number average molecular weight <= 700), Titanium dioxide: based on available data, the classification criteria are not met.

Carcinogenicity:

The International Agency for Research on Cancer (IARC) has designated inhaled titanium dioxide as possibly carcinogenic to humans (group 2B). The titanium dioxide in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use. Epoxy resin (number average molecular weight <= 700): based on available data, the classification criteria are not met.

Reproductive toxicity:

Epoxy resin (number average molecular weight <= 700): based on available data, the classification criteria are not met. Prolonged and repeated exposure to 2,3-Epoxypropyl O-tolyl Ether may cause reproductive disorders (birth defects/sterility), data lacking.

STOT - single exposure:

Not expected to cause toxicity.

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STOT - repeated exposure:

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| Substance | Test | Result |
|--|--|-------------|
| Epoxy resin (number average molecular weight <= 700) | Sub-chronic NOAEL, oral, 90 days, rat, male / female (OECD 408) | 50 mg/kg |
| Epoxy resin (number average molecular weight <= 700) | Sub-chronic NOAEL, dermal, 90 days, rat, male / female (OECD 411) | 10 mg/kg |
| Epoxy resin (number average molecular weight <= 700) | Sub-chronic NOAEL, dermal, 90 days, mouse, male (OECD 411) | 100 mg/kg |
| Titanium dioxide | Sub-chronic NOAEL, oral, 90 days, rat (OECD 408) | 1,000 mg/kg |

Aspiration hazard: Not classified as an aspiration toxicant.

Other information: None known

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

2,3-Epoxypropyl o-tolyl ether and Epoxy resin (number average molecular weight <= 700) are toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment (LC50/EC50 between 1 and 10 mg/l in the most sensitive species).

12.2. Persistence and degradability

Epoxy resin (number average molecular weight <= 700), 2,3-Epoxypropyl o-tolyl ether: not readily biodegradable. Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution.

12.3. Bioaccumulative potential

Epoxy resin (number average molecular weight <= 700): log Kow = 2.64-3.8, low potential for bioaccumulation. 2,3-Epoxypropyl otolyl ether: log Kow = 2.5, low potential for bioaccumulation.

12.4. Mobility in soil

Viscous liquid. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Epoxy resin: if product enters soil, it will be mobile and may contaminate groundwater.

12.5. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Unreacted components are a special waste. Combine resin and curative. The final cured material is considered nonhazardous. Landfill sealed containers with stabilized and solidified liquids in an approved area. Check local, state and national/federal regulations and comply with the most stringent requirement.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number or ID number

ADG/ADR/RID/ADN/IMDG/ICAO: UN3082 TDG: UN3082 US DOT: UN3082

14.2. UN proper shipping name

ADG/ADR/RID/ADN/IMDG/ICAO: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

TDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

US DOT: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

14.3. Transport hazard class(es)

ADG/ADR/RID/ADN/IMDG/ICAO: 9
TDG: 9
US DOT: 9

14.4. Packing group

ADG/ADR/RID/ADN/IMDG/ICAO: III
TDG: III
US DOT: III

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14.5. Environmental hazards

MARINE POLLUTANT

14.6. Special precautions for user

NO SPECIAL PRECAUTIONS FOR USER

14.7. Maritime transport in bulk according to IMO instruments

NOT APPLICABLE

14.8. Other information

US DOT: ERG NO.171.

May be shipped as NON-RESTRICTED in non-bulk packagings (119 gallons or less) by motor vehicle, rail car or aircraft.

(49 CFR 171.4(c))

IMDG: EmS. F-A, S-F

May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (IMDG CODE Amendment 37-14, 2.10.2.7)

ICAO/IATA: May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less (IATA Dangerous Goods Regulation 56th edition, 4.4 Special Provisions A197)

ADR: Classification code M6 Tunnel restriction code (E)

May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (ADR 2015 Volume 1, Chapter 3.3 Special Provisions 375)

ADG HAZCHEM CODE: ●3Z HIN: 90

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. National regulations

US EPA SARA TITLE III

312 Hazards:

Chemicals subject to reporting requirements of Section 313 of EPCRA and of 40 CFR 372:

None

Skin irritation Eye irritation Skin sensitization

Germ cell mutagenicity

TSCA: All chemical components are listed in the TSCA inventory.

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Other national regulations: None

SECTION 16: OTHER INFORMATION

Abbreviations ADG: Australian Dangerous Goods Code

and acronyms: ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE: Acute Toxicity Estimate BCF: Bioconcentration Factor

cATpE: Converted Acute Toxicity point Estimate

ES: Exposure Standard

GHS: Globally Harmonized System

ICAO: International Civil Aviation Organization IMDG: International Maritime Dangerous Goods LC50: Lethal Concentration to 50 % of a test population

LD50: Lethal Dose to 50% of a test population

LOEL: Lowest Observed Effect Level

N/A: Not Applicable NA: Not Available

NOEC: No Observed Effect Concentration

NOEL: No Observed Effect Level

OECD: Organization for Economic Co-operation and Development

(Q)SAR: Quantitative Structure-Activity Relationship

REL: Recommended Exposure Limit

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS: Safety Data Sheet

STEL: Short Term Exposure Limit

STOT RE: Specific Target Organ Toxicity, Repeated Exposure STOT SE: Specific Target Organ Toxicity, Single Exposure TDG: Transportation of Dangerous Goods (Canada)

TWA: Time Weighted Average

US DOT: United States Department of Transportation WHMIS: Workplace Hazardous Materials Information System

Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)

and sources for data:

Chemical Classification and Information Database (CCID) European Chemicals Agency (ECHA) - Information on Chemicals

Hazardous Chemical Information System (HCIS) National Institute of Technology and Evaluation (NITE)

U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to GHS:

| Classification | Classification procedure |
|-------------------------|--------------------------|
| Skin Irrit. 2, H315 | Calculation method |
| Eye Irrit. 2, H319 | Calculation method |
| Skin Sens. 1, H317 | Calculation method |
| Muta. 2, H341 | Calculation method |
| Aquatic Chronic 2, H411 | Calculation method |

Relevant H-statements: H315: Causes skin irritation.

H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.

H341: Suspected of causing genetic defects. H411: Toxic to aquatic life with long lasting effects.

Hazard pictogram names: Health hazard, exclamation mark, environment

Further information: None

Date of last revision: 1 December 2022

Changes to the SDS in this revision: Sections 1.2, 1.3, 2.2, 3, 5.2, 6.3, 7.1, 8.1, 9.1, 13, 15.1, 16.

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.